1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Identification of the substance or mixture
Product Name: Forum Modified
Product Code: 89934, 89984
Product Use: Thread compound, lubricant
Supplier: Forum Energy Technologies
          10344 Sam Houston Park Drive, Suite 300
          Houston, TX 77064
          Tel: 713-351-7900
          www.f-e-t.com

Emergency telephone number: +1 813 248 0585, 24 hours
E-mail address for questions regarding this SDS: sharons@socousa.com

2. HAZARDS IDENTIFICATION

GHS Classification
Acute aquatic toxicity (Category 2)
Chronic aquatic toxicity (Category 2)

GHS label elements
Symbol:

Signal Word: None
Hazard statements:
H411 – Toxic to aquatic life with long lasting effects

Precautionary statements:
P273 – Avoid release to the environment
P391 – Collect spillage
P501 – Dispose of contents/container to an approved waste disposal plant

Other hazards: High pressure injection under skin is a medical emergency.

3. COMPOSITION/INFORMATION ON INGREDIENTS
89934, 89984: Forum Modified
Safety Data Sheet

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>EC no.</th>
<th>CAS no.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>231-159-6</td>
<td>7440-50-8</td>
<td>4-5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES
General: If exposed or concerned, get medical attention or advice.
Inhalation: Move exposed person to fresh air. Get medical attention if symptoms occur. No symptoms expected.
Ingestion: Wash out mouth with water. Do not induce vomiting unless instructed to by medical personnel. Get medical attention if nausea or stomach pains occur.
Skin contact: Remove contaminated clothing and shoes. Wash skin with soap and water. Get medical attention if irritation symptoms occur. High pressure injection under skin is a medical emergency.
Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 5 minutes, keeping eyelids open. Get medical attention if redness or irritation persists.

5. FIRE-FIGHTING MEASURES
Suitable media: Use dry chemical, CO₂, water spray (fog) or foam.
Not suitable: Do not use water jet.
Combustion products: Carbon monoxide, carbon dioxide, products of incomplete hydrocarbon combustion, copper oxides.
Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES
Personal precautions: Wear appropriate personal protection equipment (see section 8).
Environmental precautions: Recover free product. Use suitable oil adsorbent and dispose of material in accordance with all regulations. Keep product out of sewers and watercourses, prevent soil penetration. Advise authorities if large amounts of product enters waterways or extensive land areas.

7. HANDLING AND STORAGE
Handling: Wear appropriate personal protection equipment (see section 8). Do not eat, drink or smoke when using. Wash thoroughly after handling. Follow good hygiene and housekeeping practices.
Storage: Store in cool dry area in original or equivalent container in accordance with all regulations. Do not expose to extreme heat or flame. Store below 65°C, away from strong oxidizers and acids.

Date issued: 12 May 2015
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters:

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS no.</th>
<th>Control parameter</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>TWA: 1 mg/m³</td>
<td>ACGIH TLV</td>
</tr>
</tbody>
</table>

Engineering controls: Use with adequate ventilation.
Eye/face protection: Safety glasses. Ensure eye bath is to hand.
Hand protection: Protective gloves if prolonged or repeated contact is unavoidable.
Skin protection: No additional protection required beyond normal industrial attire is required.
Respiratory protection: No special measures required.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and odor: Dark copper semi-solid, mild odor
pH: Not applicable, insoluble in water
Flash point: >200°C (Cleveland open cup)
Evaporation rate: No data
Upper flammability limit: Not applicable
Lower flammability limit: Not applicable
Vapor pressure: No data
Vapor density: No data
Relative density: 1.25
Solubility: Insoluble in water, soluble in alcohols and petroleum distillates
Viscosity: Cone penetration 310-340 (ASTM D-217)

10. STABILITY AND REACTIVITY

Chemical stability: Stable
Conditions to avoid: Extreme heat
Incompatible materials: Strong oxidizers
Hazardous decomposition products: Harmful or flammable vapors, copper oxides

11. TOXICOLOGICAL INFORMATION

Potential acute health effects
Acute toxicity:
  Ingestion: Harmful if swallowed
  Skin contact: No known effect
  Inhalation: Harmful if inhaled, but not considered significant route of entry
Irritation: May cause mild redness and discomfort on contact with eyes
Corrosivity: Not corrosive

Potential chronic health effects
Sensitization: Not a sensitizer
Repeated dose toxicity: Repeated exposure may cause drying of skin from loss of skin oils
Carcinogenicity: No ingredients listed as carcinogens
Mutagenicity: Not mutagenic
Reproductive toxicity: Not a reproductive toxin.
STOT repeated exposure: No effects known.

12. ECOLOGICAL INFORMATION
Ecotoxicity: Toxic to aquatic life with long lasting effects

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Toxicity to algae</th>
<th>Toxicity to fish</th>
<th>Toxicity to daphnia</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>Pimephales promelas, 96h, LC50: 0.0094 mg/L</td>
<td>Pimephales promelas, 96h, LC50: 0.0103 mg/L</td>
<td>Pimephales promelas, 96h, LC50: 0.0278 mg/L</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pimephales promelas, 96h, LC50: 0.0278 mg/L</td>
<td>Daphnia magna, 48H EC50: 0.0318 mg/L</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pimephales promelas, 96h, LC50: 0.0278 mg/L</td>
<td>Daphnia magna, 48H EC50: 0.036 mg/L</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pimephales promelas, 96h, LC50: 0.0278 mg/L</td>
<td>Daphnia magna, 48H EC50: 0.055 mg/L</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Persistence/degradability: No information available
Mobility: No information available
Other adverse effects: No information available

13. DISPOSAL CONSIDERATIONS
Waste disposal: Generation of waste should be avoided or minimized where possible. Empty containers may contain residue. Dispose of as hazardous waste via licensed waste disposal operator. Follow all applicable regulations.

14. TRANSPORT INFORMATION
Transport information according to US DOT: Not regulated
Transport information according to ADR, RID, ADN, IMDG, ICAO, IATA
UN number: UN3077
Proper shipping name: Environmentally hazardous substance, solid, n.o.s. (copper)
Hazard class: Class 9
Packing group: PGIII
Additional information: Marine pollutant

15. REGULATORY INFORMATION
OSHA Hazards: None
SARA 311/312 Hazard classes: None
SARA 313: Ingredients subject to reporting requirements: copper, CAS-no. 7440-50-8
Massachusetts Right To Know Components: copper, CAS-no. 7440-50-8
Pennsylvania Right To Know Components: copper, CAS-no. 7440-50-8
New Jersey Right To Know Components: copper, CAS-no. 7440-50-8

Date issued: 12 May 2015
Revision no.: 0
California Prop 65 Components: This product does not contain any chemicals known to the State of California to cause cancer, birth defects or any other reproductive harm.

16. OTHER INFORMATION
Hazardous Material Information System (USA):

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>0</td>
</tr>
<tr>
<td>FIRE</td>
<td>1</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
</tr>
<tr>
<td>PERSONAL PROTECTION</td>
<td>B</td>
</tr>
</tbody>
</table>

National Fire Protection Association (USA):

Revision information: Original GHS compliant issue.

END OF SAFETY DATA SHEET