

ISO 13628-8 Class 1-2 Utility Torque Tool

This torque tool has been specifically developed to provide the highest level of performance. It has integral torque and turns counting sensors When matched with an FET supplied torque tool control manifold, it can provide precise feedback on torque response of any subsea operation These can alternatvly be utilised by connecting an FET Universal Subsea Display, which would give a visual read-out of live torque feedback and turns count. USD sold separately.

The tool conforms to the ISO 13628-8 Fig 18 Class 1 and 2 bucket interface used extensively in the subsea industry for valve overrides operated by ROV. The tool can also be supplied with a socket to operate paddle and t-bar style interfaces to ISO 13628-8 Fig.13 (a), (b), (c).



The sensor section directly measures the torque between the reaction lugs of the tool and the driven shaft. The sensor is a strain gauge bridge optimized for torsion measurement. When the tool is fitted with the paddle type socket, the torque reaction is taken through the manipulator handle but still measured by the sensor.

# **Specifications**

Torque Interface: ISO 13628-8:2001 (E) Fig 18 & Fig 13

Torque Range: 30-160 Nm (22-120 ft lbs)

Typical Repeatability: +/- 6% (geroter variation at full load)

Socket Sizes: 11/16" Sq Class 1 & 2 Socket

Paddler/T-bar to ISO fig 13 Socket

Weight (Air/Water): 26/18kg
Electrical Connector: 8 Pin Burton

Sensors: Dual Sensor Inductive Turns count sensor

Internal Strain Gauge

Hydraulic: Mineral Oil





# ISO 13628-8 Class 1-2 Utility Torque Tool

### **Part Numbers**

A019-151-102 Class 1 & 2 Tool with Torque and Turns Feedback

A019-151-102/spares Class 1 & 2 Tool with Torque and turns Feedback spares kit

A019-958-152/2 Surface Verification Unit
A019-958-601 Subsea Verification Unit
A286-001-050/04 Torque Tool Control System

A019-901-102 3 Stage Manifold. (Use instead of TTCS)

A019-151-251 17H (High Torque) Nose Adapter
A019-904-400/01 Subsea Torque and Turns Display
A019-151-002 Class 1 & 2 Tool with no Feedback

A019-151-002/RS Remote Spares Kit for Non feedback tool

### **Features**

- ISO 13628-8 Fig 18 (API 17D) Class 1 & 2
- Max Torque 160Nm (120 ft lbs)
- Dual Sensor Electronic Turns Counter
- Internal Strain Gauge
- Supplied in offshore suitable transit case

## What's in the box

- Torque Tool
- Class 1 & 2 Socket
- Paddle/T-bar Socket
- Bladder style compensator
- Fish Tail Handle
- Operations & Maintenance Manual







