



## S2-SS Series Stainless Steel Seal Weld Ball Valve

### Operating Torque Table

<b>SIZE</b>	<b>BREAK</b>	<b>500PSIG</b>	<b>1000PSIG</b>	<b>1500PSIG</b>	<b>2000PSIG</b>
¼"-3/8"	40 in-lb	10 in-lb	10 in-lb	10 in-lb	15 in-lb
½"	75 in-lb	15 in-lb	15 in-lb	17 in-lb	23 in-lb
¾"	120 in-lb	30 in-lb	34 in-lb	37 in-lb	40 in-lb
1"	140 in-lb	45 in-lb	48 in-lb	50 in-lb	65 in-lb
1-1/4"	250 in-lb	65 in-lb	70 in-lb	80 in-lb	100 in-lb
1-1/2"	300 in-lb	75 in-lb	90 in-lb	100 in-lb	160 in-lb
2"	320 in-lb	110 in-lb	140 in-lb	220 in-lb	290 in-lb